

Date: Thursday, 13/09/2007 11:13:40 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : CHG D2807
<b>Job Number</b> : 34656	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412630011G
<b>This Issue</b> : 13/09/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : REWORK
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type.</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 34653	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 20/09/2007
<b>Checked &amp; Approved By</b> : _____	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> : _____	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
REMOVE FROM STK:

1 X D412-630-011 B13702 GREY

SD 1/9/13

2.0	D412630011	Heli-Access-Step Folding
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Heli-Access-Step Folding

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

REMOVE OLD D2807 STEEL GAS STRUT  
AND DISCARD

REPLACE WITH D2807 SS STRUT  
USING SAME HARDWARE  
D2807 B ~~3057~~ 32774

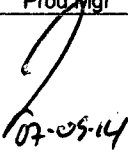
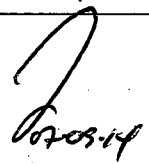
APPLY LPS ON ALL EXPOSED HARDWARE  
LPS B ~~17045~~


MF 07-09-13

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-630-011	CHG	CHG004
DESC.	Heli-Access-Step	STC	SH96-69
LOT	B13702	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

TEL : 1-613-632-3336  
FAX: 1-613-632-4443

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-09-13	3	used 1 cotter pin on folding step m324665285 <del>m324665285</del> <u>m324665285</u>	MF	07-09-13	1	 07-09-14	 07-09-14

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 07/09/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Thursday, 13/09/2007 11:13:40 AM

Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: CHG D2807

Job Number: 34656

Part Number: D412630011G

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D2807

Gas Spring (Support Prop)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Gas Spring (Support Prop)

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*27-09-14* (1)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP  
USING NEW B/N  
NEW LABELS REQ'D

*27/9/14*

(1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



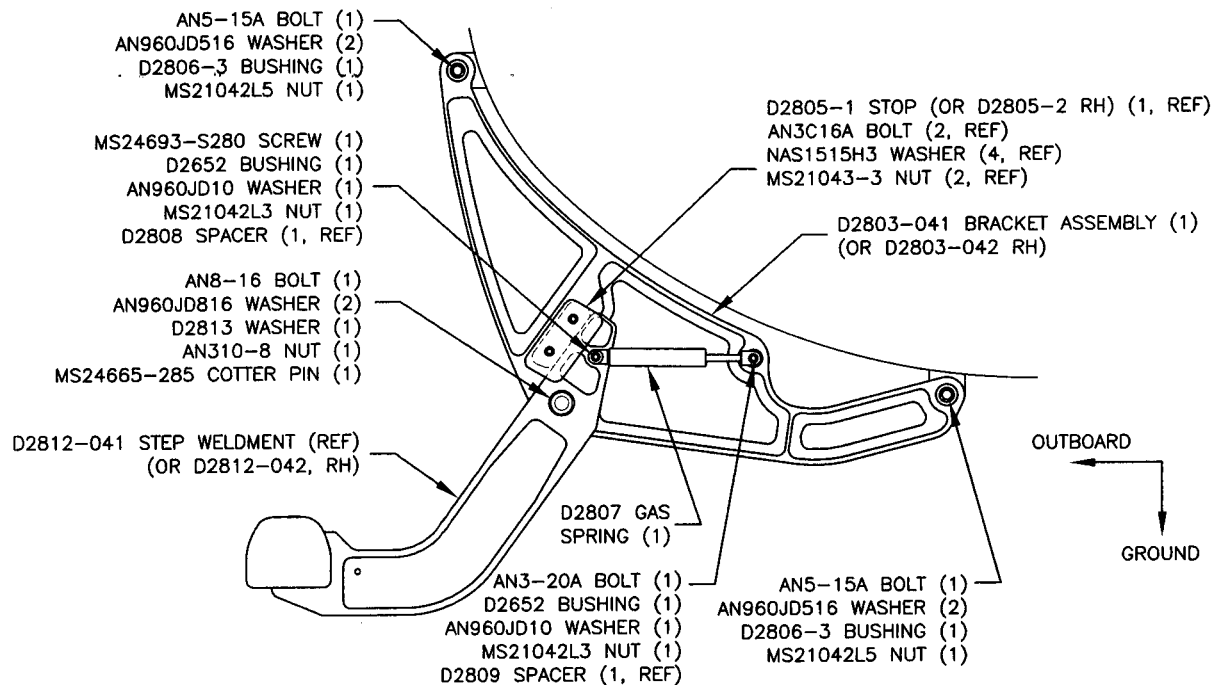
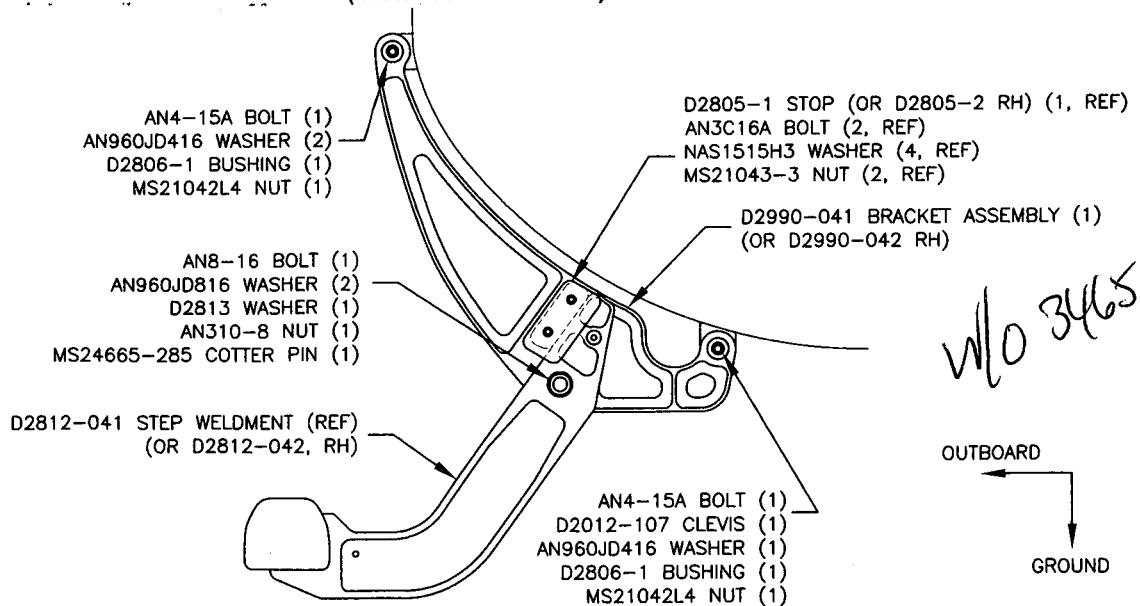
Comment: FINAL INSPECTION/W/O RELEASE

(1)  
*27-09-14*

Job Completion



*27-09-14*

**D412-630-011/-012 Heli-Access-Step™ Installation****FIGURE 4 – STA 84.29 for D412-630-011/-012 Heli-Access-Step™ Installation**  
(View rotated 90° CW)**FIGURE 5 – STA 129.00 for D412-630-011/-012 Heli-Access-Step™ Installation**  
(View rotated 90° CW)

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Revision: **K**  
Date: 06.10.05

Date: Monday, 12/11/2007 8:31:02 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-630-UPDATE PAPERW.
Job Number	: 35612		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 12/11/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: ECN 1019
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
	Type : LANDING GEAR	Material	: N/A
Written By	:	Due Date	: 19/11/2007
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STK:

D412-630-011G 34656  
 D412-630-012G 34657  
 D412-630-023 31816 (X) 27271 2x 26651 1x  
 D412-630-024 32000  
 D412-630-033 B 33576  
 D412-630-034 B 33577

ADD NEW PAPERWORK TO KITS IN STK  
 PER ECN 1019 - DSI 9386

RETURN TO STK

7-11-12 50

2.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

207/11/12

Job Completion



u 07.11.12